Electronic Design

An Introduction to Hybrid-Electric Aircraft (Part 2)

We look at the various configurations of batteries, electric motors, and internal combustion engines that can be used to construct a hybrid propulsion system.

s we learned in <u>Part 1 of this series</u>, electric propulsion holds significant potential for reducing aircraft carbon emissions while dramatically reducing operating costs.* It also became evident that pure electric flight is impractical for most applications at this time, mainly due to the relatively low power densities available from today's commercially available batteries (*Fig. 1*).

The good news is that, since battery technology is steadily improving (*Fig. 2*), all-electric flight could become commercially viable for some applications, such as small (6-10 passengers) short-haul (250-500 miles) commuter aircraft in five to 10 years.^{1,2,3} The less good news is that, barring an unforeseen breakthrough, it could take much longer for batteries with the power densities required for larger, faster aircraft with ranges of 1,000+ miles to enter production.

Although it may take close to 20 years before we see large, intercontinental all-electric airliners, several technologies will provide many of the benefits of electric propulsion much sooner. Referred to collectively as "hybrid propulsion" technologies, these new architectures employ several different combinations of battery-power and internal-combustion technologies to significantly reduce aircraft carbon emissions and operating costs.

Hybrid-electric propulsion promises to be a cost-effective "transitional" technology that will deliver substantial economic and environmental benefits for the next generation of aircraft. In addition, it will give airframe manufacturers the opportunity to develop many of the technologies, knowhow, and manufacturing resources they need to achieve practical all-electric flight.

Exploring the Hybrid Propulsion Continuum

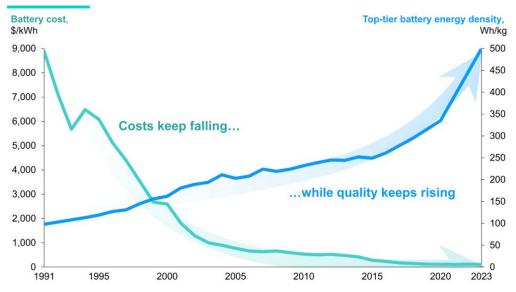
Much like their ground-hugging EV cousins, electric aircraft can use one of several different types of hybrid propulsion architectures.

Hybrid Propulsion System: Parallel Configuration

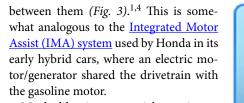
In a parallel system, the ICE engine (typically a turbine) and the electric motor are both directly coupled to the propeller, enabling either unit to spin the prop or share the load



1. Hybrid-electric aircraft propulsion technology promises to offer much lower carbon emissions in the near future while providing a practical evolutionary path for the development of allelectric flight. (Credit: Ampaire)



2. A plot of battery cost and energy density since 1990. Source: Ziegler and Trancik (2021) before 2018 (end of data), BNEF Long-Term Electric Vehicle Outlook (2023) since 2018, BNEF Lithium-Ion Battery Price Survey (2023) for 2015-2023, RMI analysis. (Credit: Rocky Mountain Institute)

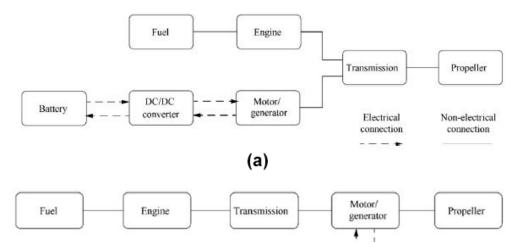


Much like its terrestrial cousins, a parallel system allows for a plane to be equipped with a smaller ICE engine, relying on its battery pack to provide the additional power needed for takeoff and sustained climb operations. This relative-

ly simple configuration enables the ICE engine to drive the propeller as needed

while using any surplus output to charge the plane's battery pack via the motor/generator. The battery pack can also be recharged using the equivalent of regenerative braking during descent.

4. Parallel hybrid propulsion systems can either be implemented as a double-shaft (a) or a single-shaft configuration (b). (Credit: Chinese Journal of Aeronautics)



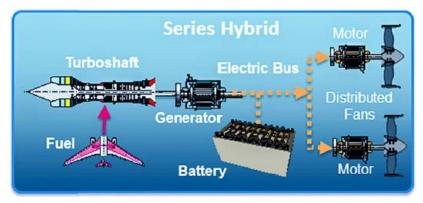


Parallel Hybrid

Electric Bus

Parallel hybrid propulsion systems can be implemented in several different ways, each described according to the position of the motor/generator in the drivetrain. Most commonly, they can be classified as double-shaft and single-shaft

Turbofan



5. A block diagram of a series hybrid propulsion system. (Credit: NASA)

configurations with further sub-categorization according to the position of the motor/generator in the drivetrain. For example, *Figure 4a* illustrates the double-shaft parallel configuration, in which the engine and the motor/generator are mounted on two separate drive shafts.

If the engine is connected to the motor/generator but not directly linked to the propeller, the architecture is called single-shaft since the transmission has only one input shaft (*Fig. 4b*). Generally, the electric machine is directly linked to the propeller, while the engine is connected to the electric machine via decoupling devices and gears. In this architecture, the speed of motor/generators is always rigidly linked to that of the propeller.

While a basic parallel system offers many advantages, it also has the potential to suffer from inefficient operation. This is because the direct coupling forces the propeller's rotational speed to vary widely from the relatively narrow RPM band in which the ICE engine operates most efficiently.

Most of these inefficiencies can be overcome by adding a continuously variable transmission (CVT) to enable the engine and propeller to run at different speeds. This is somewhat analogous to the system used by Toyota in its Prius and other hybrid offerings.

Alternatively, some developers have chosen to save the weight and cost of a CVT by using a software-based management strategy that distributes the total load between the engine and the motor, allowing the engine to operate close to its optimal parameters. While somewhat less effective, it doesn't add much to the plane's weight or unit cost.

A closer look at the parallel hybrid architecture, including detailed descrip-

tions of each of its operating modes, is available in the paper "*Modeling and Simulation of a Parallel Hybrid-Electric Propulsion System*,"⁴ published by researchers at Georgia Institute of Technology.

Hybrid Propulsion System: Series Configuration

In a series hybrid propulsion system, one or more propellers are connected directly to their own electric motor, with the ICE engine (usually a turbine) connected to an electrical generator that can be used to drive the motors and/or charge the battery pack (*Fig. 5*).¹ This isn't unlike some of the plugin hybrid systems that are becoming popular in electrified cars and trucks.

One of this architecture's biggest advantages is that the engine is completely decoupled from the propeller, enabling it to run at its optimum parameters when needed, and shut down when conditions allow for operation on pure battery power. As a result, the ICE engines used in series systems enjoy high fuel efficiencies and longer service lives.

Although the series hybrid electric architecture tends to offer somewhat lower efficiency during ICE operation and



6. Both Ampaire and Textron are developing variants of Cessna's popular Caravan utility aircraft that replace the airframe's turbine power plant with a hybridseries powertrain. Credit Ampaire and Textron adds some complexity (in the form of separate motor and generator units), it offers lots of flexibility and can be easily used to implement distributed (multi-engine) electric powertrains.

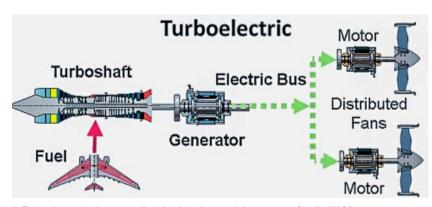
Such flexibility helps explain why so many of today's commercial and research hybrid designs are based on some sort of series configuration. This includes a hybrid conversion kit from <u>Ampaire</u> that will enable owners of <u>Cessna's venerable</u> <u>Caravan</u>, a rugged commuter/cargo plane, to replace the craft's PT 6 turbine with a hybrid propulsion system that will burn 50% to 70% less fuel and cut hourly operating costs by up to 40%.

In addition, <u>Cessna/Textron</u> has announced plans to bring a <u>hybrid version of their Caravan</u> to market, although the production and delivery timeframe remains shrouded in mystery (*Fig. 6*).

<u>Electra Aero's</u> nine-passenger hybrid e-STOL commuter aircraft also uses a series-type configuration. The company has already put its <u>scaled technology demonstrator through</u> <u>a rigorous test program</u> and is preparing a <u>full-scale production prototype</u> for testing later this year.⁵

Turbofan Electric Bus Generator Fan Fan Electric Cus Generator Motor

8. A partially turboelectric architecture has a drivetrain that uses a turbine to drive both a traditional turbo-prop and a turbo-electric propulsion system. (Credit: NASA)



9. This schematic shows an all-turboelectric propulsion system. Credit: NASA

(**NOTE**: The third part of this series will take a closer look at these projects, as well as a few other hybrid aircraft expected to enter the market in the near future.)

Hybrid Propulsion System: Series-Parallel Configuration

The series-parallel architecture, also referred to as a "powersplit" configuration, combines features from the two previous systems discussed here. It connects the propeller, engine, motor, and generator to a shared planetary gear, making power distribution more flexible. This enables the engine and motor to operate independently at speeds where they're most efficient.

The architecture also makes it possible to create a system with one or more fans that can be driven directly by a gas turbine engine. Additional fans are driven exclusively by electrical motors that can be powered by a battery or a turbine-driven generator (*Fig. 7*).

While the series-parallel configuration offers the most flexibility, it's also the most complex, requiring an advanced clutch/gearing mechanism and an equally sophisticated energy-management system. Moreover, its overall efficiency tends to be relatively low, due to the energy losses that in-

evitably occur throughout its multiple stages.

Turboelectric Hybrids Don't Use Batteries

Turboelectric aircraft systems don't use batteries for propulsion energy during flight. Rather, they rely on gas turbines to drive electric generators that power inverters and individual direct-current (DC) motors driving individual distributed electric fans. They promise to provide substantial (10% to 30%) reductions in fuel consumption, but they won't carve an evolutionary pathway toward electrified flight because they depend entirely on some sort of ICE engine (powered by either traditional jet fuel, <u>sustainable aviation</u> <u>fuel (SAF)</u> or hydrogen).

Although they fall outside of the technologies we're focusing on in this article, we briefly mention them because several companies involved with the design and manufacture of large passenger jets are already exploring turboelectric systems for use in their next generation of products.

Turboelectric systems can be further broken down into at least two distinct subcategories:

Partial Turboelectric



10. This is an artist rendering of the N3-X concept aircraft with hybrid wing body airframe. Credits: NASA

A *partially turboelectric system* uses electric propulsion to provide part of the propulsive power, with the rest coming from a turbofan driven by a gas turbine (*Fig. 8*).

A *full turboelectric system* relies completely on gas turbines to drive electric generators, which then power inverters and motors to drive distributed fans (*Fig. 9*).

For example, <u>NASA's N3-X advanced concept</u> study aircraft proposes to use a combination of super-efficient aerodynamic design and a superconducting motor⁶ driven by a hydrogen fuel cell to achieve a fuel burn reduction of 56% during a typical 900-mile mission (*Fig.10*).

In Part 3 of this series, we'll get up close and personal with some of the innovative aircraft that are expected to take to the skies within the next few years.

*It's difficult to make a direct comparison of fuel costs, but a rough estimate is possible using public data to assume the cost of electricity to be 0.12 to 0.15/kWH and the retail <u>price of jet A</u> to vary, depending on location, between <u>\$6.00</u> and <u>\$10.00/gallon</u>, at the time of this writing. Since jet fuel contains roughly 39.5 kWh/gallon (0.15 to 0.25/kWh), it would first appear to be only slightly more expensive, but this changes when you factor in each system's relative efficiency.

Jet engine efficiencies vary between 20% and 40%, with the turbofans found on most commercial vehicles operating in the high end of that range, typically around 35%. Turboprop systems deliver slightly higher efficiencies. As a result, a turbine's equivalent fuel costs are 3X to 4X higher than electric when factoring in the 75% to 83% efficiencies of electric propulsion systems.

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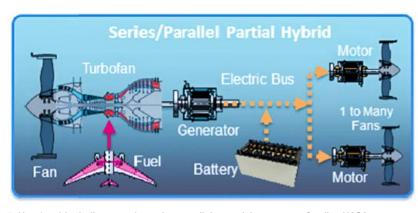
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7. Here's a block diagram of a series-parallel propulsion system. Credits: NASA