

Analyze MOSFET Parameter Shifts Near Maximum Temperatures

Designs would benefit from modeling MOSFET performance at close to the maximum vendor-specified operating temperature, where the drain-to-source voltage drop and associated conduction losses increase significantly.

Dealing with the inevitable heat dissipation of a discrete power transistor such as a MOSFET is an ongoing engineering problem. In many cases, a heatsink is the solution: the better the heatsink, the smaller the difference between the ambient temperature and the transistor die's temperature. The optimal heatsink choice is a compromise between the size, cost, and required reliability.

But what happens to the MOSFET's performance if the ambient temperature is close to the maximum temperature T_{jmax} in the manufacturer's spec? Where is the breaking point? What do you do if the equipment using this MOSFET has to operate near the hot engine or in the hot oil well, where the ambient temperature can be above 150°C, 175°C, or even higher? How does the MOSFET behave, and how do the conduction losses change? Is there a sign of life behind the specified T_{jmax} ?

BY THE NUMBERS

When the temperature rises, the drain-to-source voltage drop V_{DS} increases significantly (Fig. 1). At the same time, it depends on the drain current.¹

Manufacturers now provide excellent datasheets with the important reference data including $R_{DS(on)}$, measured at a specific test current, I_{Test} , for maximum pulse and maximum continuous currents, at 25°C and 150°C. This data usually is backed with a set of graphics showing the output drain characteristics, such as drain

current I_d versus drain voltage V_d and a static drain-source on resistance for 25°C and 150°C.

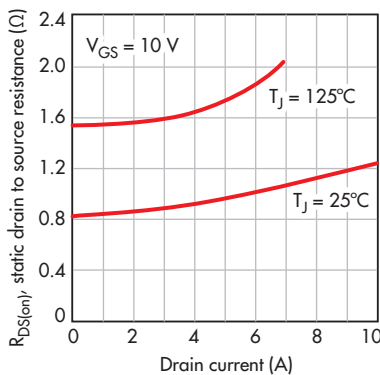
Figure 2 is an example of the combination of these two drain characteristics for the IPB60R099 MOSFET, based on the datasheet graphs.² The blue curve represents the drain characteristic for 25°C. The red one is for 150°C. Both curves are for the 10-V gate voltage. The manufacturer's datasheet also provides two $R_{DS(on)}$ values, measured at $I_{Test} = 18$ A for 25°C and 150°C shown as small circles #1 (0.09 Ω) and #2 (0.23 Ω). Ratio K of voltage #2 to voltage #1 is an important thermal characteristic:

$$K = R_{DS(on)150°C} / R_{DS(on)25°C} \quad (1)$$

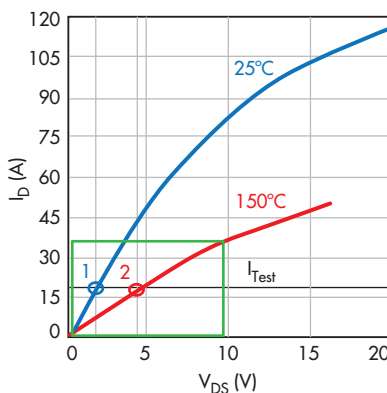
Different transistors have different voltages and current ratings and respectively different values of I_{Test} , of course.

In most cases, the MOSFET is used as a switch and its drain current is a parameter determined by other components and conditions, while its drain voltage is a function to be defined or calculated to find both momentary and average power dissipation. An analytical equation providing the momentary resistance value $R_{DS(on)}$ versus temperature and drain current would be very useful for evaluating the numbers using computer simulation.

The Design Note³ provides an equation for the dependence of $R_{DS(on)}$ on

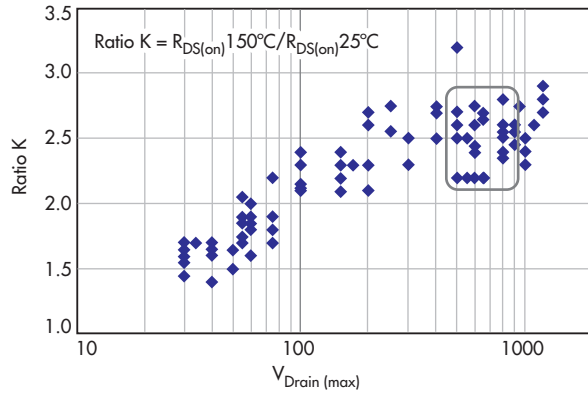


1. The drain-to-source voltage drop (V_{DS}) for the IRF3301 increases significantly with temperature.



2. The green zone depicts recommended limits of the "safe" operation the IPB60R099 for die temperature below 185°C.

3. K values vary for MOSFET maximum drain-voltage ratings, based on data for several groups of MOSFETs with maximum drain voltages from 30 V to 1200 V.



the temperature, but its current dependence was left out of the picture:

$$R_{DS(on)}T = R_{DS(on)(25^\circ C)}(T/300)^{2.3} \quad (2)$$

where T is absolute temperature (K).

Reference 4 proposes methods to determine another equation for $R_{DS(on)}$ versus temperature, without current effects:

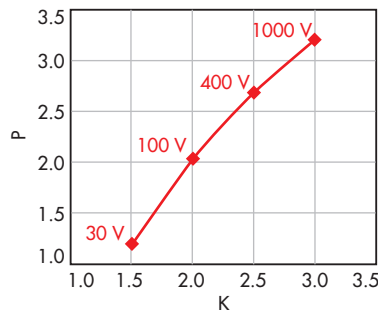
$$R_{DS(on)} = R_{DS(on)(25^\circ C)}(a * T_j^2 + b * T_j + c) \quad (3)$$

Two expressions describing the dependence of $R_{DS(on)}$ on the temperature are available. One is a simple linear equation, and the other is a more precise second-order equation. However, neither of these includes an important current dependency.

This prompts two logical questions. First, do these equations cover all MOSFETs, or do MOSFETs with dissimilar maximum-voltage ratings behave differently? Second, how can at least one of these equations be modified or improved to add a current as a second parameter?

The first question was answered using a sophisticated Monte Carlo method. It took considerable time to gather the information from the datasheets for several groups of MOSFETs with maximum drain voltages from 30 V to 1200 V and then to calculate K for each group. Figure 3 shows a scatter plot of K versus maximum drain-voltage rating.

The trend in the data clearly indicates that K depends on the MOSFET's maximum voltage rating V_d and K changes from ≈ 1.5 for low-voltage transistors to ≈ 2.9 for high-voltage ones.



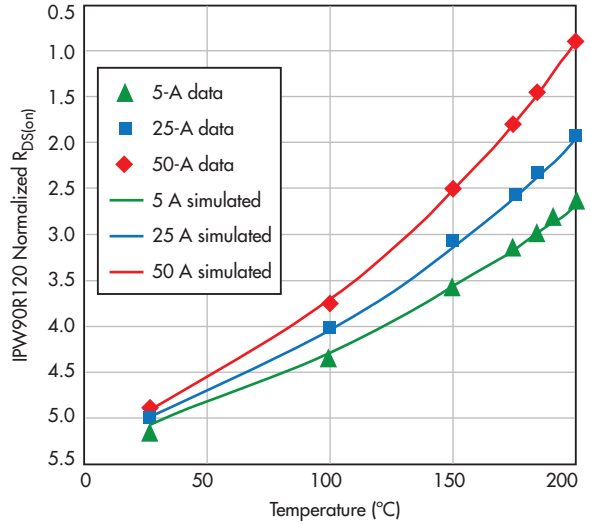
4. Based on Equation 2, power value P (shown for P = 2.3) can be charted against K (1) and the related V_d max rating (blue line) from 30 to 1000 V.

SIMULATION RESULTS FOR FIVE MOSFETS								
MOSFET	V_D max, V	I_{Test} , A	$R_{DS(on)}$ Ω	a	b	c	R	σ rel
IPB60R099	600	18	0.09	0.07	2.6	0.32	0.999	0.017
STP11N80	800	5.5	0.35	0.04	2.6	0.32	0.991	0.059
SPP17N80	800	11	0.29	0.05	2.4	0.34	0.998	0.027
IXFH24N90	900	12	0.42	0.03	2.7	0.15	0.999	0.023
IPW90R120	900	26	0.12	0.08	2.7	0.35	0.999	0.025

5. Normalized $R_{DS(on)}$ results for the IPW90R120 from 25°C to 200°C were used to determine key performance parameters and confirm simulation results.

The power value P in Equation 2 can be 2.3 only for certain MOSFETs (Fig. 4). Due to the author's involvement in the practical designs for power buses in the range of 400 V to 600 V, the group of interest was narrowed down to the 600-V to 900-V range of the maximum drain-voltage ratings (green zone, Figure 3). The next steps were to use these common-sense assumptions:

- Make it simple. For room temperature, use a linear dependence of $R_{DS(on)}$ on drain current. For higher temperature, use a corrected exponential.
- Use a model describing a normalized resistance R_n like Equations 2 and 3 to be able to apply this single model to the multiple MOSFETs, with the minimum coefficient correction.
- Use data that's currently available from the manufacturer's datasheets.



- If possible, get at least a few practical data points to verify the accuracy of the proposed equations, especially at high temperatures that exceed the manufacturer's recommended operating-temperature range.

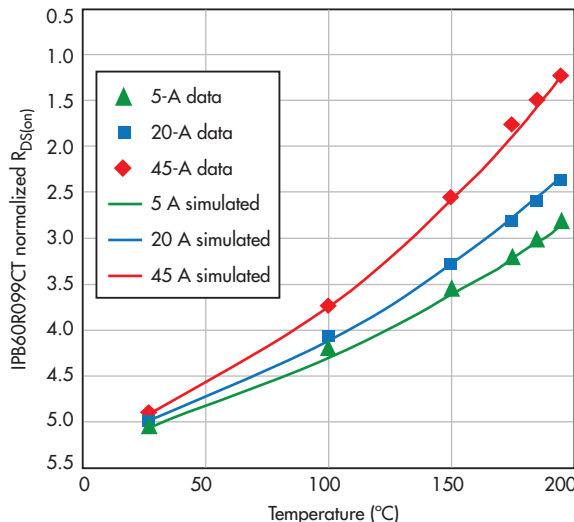
The starting point is:

$$R_{DS(on)}(T,I) = R_{DS(on)}(25^\circ\text{C}, I_{\text{Test}}) R_n \quad (4)$$

where $R_{DS(on)}(T,I)$ is drain-source resistance at junction temperature T and drain current value I ; R_n is a normalized (non-unit) drain resistance function of temperature T and current I ; and $R_{DS(on)}(25^\circ\text{C}, I_{\text{Test}})$ is a typical value

of drain-source on-state resistance from the datasheet.

To use the normalized resistance function R_n , the normalized drain-current function M is used:



6. Normalized $R_{DS(on)}$ results for the IPB60R099 from 25°C to 200°C were used to determine key performance parameters and confirm simulation results.

$$b + c = \frac{\log K}{\log\left(\frac{423}{300}\right)} = 6.7 * \log K \quad (8)$$

$$R_{DS(on)(T,I)} = R_{DS(on, test)} * \left[1 + a \left(\frac{I}{I_{Test}} - 1 \right) \right] * \left(\frac{T}{300} \right)^{b+c/I_{Test}} \quad (10)$$

$$M = I/I_{Test} \quad (5)$$

At room temperature (≈ 300 K), the normalized resistance R_n is a function of a normalized current M :

$$R_n = 1 + a(M - 1) \quad (6)$$

where a is a resistance coefficient derived from the Point 1 voltage and current (Figure 2, at 25°C).

The next step is to add a current-correction component $c \times M$ to the exponential part of Equation 2:

$$2.3 \rightarrow b + c * M \quad (7)$$

At 150°C (423 K) and a drain current equal to the test current (Point 2, Figure 2, $M = 1$), you get Equation 8. Finally, the expression is completed with all the necessary ingredients:

$$R_n = [1 + a(M - 1)] * (T/300)^{b+cM} \quad (9)$$

The full version includes all parameter definitions, as seen in Equation 10.

To check how close the proposed equation is to the real-life conditions, a few MOSFETs with maximum drain voltage ratings of 600 V to 900 V were tested using the standard low-power dissipation approach with 10- μ s pulses at a 1-second period (*see the table*). The test setup was designed to run MOSFETs up to 200°C and up to 50-A pulses maximum.


The drain voltage was measured for each of 10 transistors in the test setup. The averaged values of both drain voltages and drain currents were used to calculate $R_{DS(on)}$ for each point. Coefficient a was calculated per Equation 6, while the b and c values were found using a standard fitting procedure to maximize the correlation factor R .

The first MOSFET tested was the 900-V IPW90R120, specified at 0.12- Ω

$R_{DS(on)}$ at 25°C, with 26-A test current and 10-V gate voltage according to the datasheet.⁵ Figure 5 shows R_n (normalized measured data) as scattered points and the simulated results as smooth lines of the similar color, with green for 5 A, blue for 25 A (calibration current 26 A, $M = 1$), and red for 50 A. Figure 6 presents similar normalized measured data and simulated R_n curves for a second tested MOSFET IPB60R099 (600 V, 0.09 Ω at 25°C, and 18-A test current).

SUMMARY

After examining the dependence of $R_{DS(on)}$ change and related thermal coefficient K versus the maximum drain-voltage rating, the statistical analysis shows that MOSFETs with low V_d max are less dependable from a temperature perspective. The proposed solution is an enhanced empirical equation for simulation of the MOSFET drain-source resistance $R_{DS(on)}$ versus both the junction temperature and the drain current for the extended temperature range up to 200°C, as seen in Equation 10.

The proposed equation for simulation has been tested as well, with results and the relevant simulation coefficients provided for several MOSFETs with V_d maximum ratings covering the 600-V to 900-V range. 

REFERENCES

1. Ralf Locher, "Introduction to Power MOSFETs and Their Applications," Application Note AN-558, National Semiconductor, 1988.
2. IPB60R099 datasheet, Infineon.
3. Design Note AN9010, K.S. Oh, Fairchild Semiconductor, 2000.
4. "Using Simulation to Estimate MOSFET Junction Temperature in a Circuit Application," David Divins, International Rectifier, 2007.
5. IPW90R120 datasheet, Infineon.

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